

TECHNICAL SHEET

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BIDON BOX - PACKAGING

reliable. Users should conduct their own testing to determine the suitability of our products for their specific purposes and the legal status of the intended use of their products. The parameters expressed in the attached publication should not be considered as an express or implied warranty

SP La información contenida en esta publicación se basa en nuestras propias investigaciones y es totalmente fiable. Los usuarios deben realizar sus propias pruebas para determinar la idoneidad de uestros productos para sus fines específicos y la situación legal del uso previsto de sus productos Los parámetros expresados en la publicación adjunta no deben considerarse como una garantía expresa o implícita.

OLEANA HIGH QUALITY RODUCT CERTIFICATE

Lid | Tapa

NOMBRE DE PRODUCTO: CÓDIGO:

VERSIÓN FICHA TECNICA:

COLOR:

PESO:

FORMA DE EMPAQUE:

RESINA: GRADO ALIMENTICIO: POSIBILIDAD DE GRABADO:

PESO + LINER:

LINNER:

TAPA 60 MM SAFE-GRIP REF #01

014

01 Varios

13,0 q +/- 0,2

Caja de cartón y bolsa de polietileno Contenido 1000 unidades por color PP - COPOLIMERO DE IMPACTO

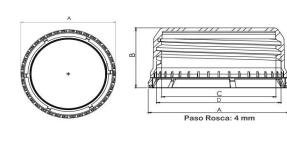
Polietileno, inducción, subtapa

EP30: 13,5 g +/- 0,2 || FOIL: 14,3 g +/- 0,2 || FOIL VALVULA VENTEO: 14,4 g +/- 0,2 || PS: 13,3 g +/- 0,2

Α DÍAMETRO EXTERNO TAPA 67,4 mm +/- 0,2 В ALTURA TAPA 26,0 mm +/- 0,2 DIAMETRO INTERNO ROSCA C 56,8 mm +/- 0,2 DIAMETRO EXTERNO ROSCA D 60.8 mm +/- 0.2



PRODUCT INFORMATION | Información del producto





PA - PF RAG

Reference: MST INTERPAK FLAT BAG 500x550mm VARIOUS TOILETRIES

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Flat bag made from a co-extruded film suitable for contact with food. It offers a high barrier to water vapour and medium to oxygen. Printing is done on each side. Co-extrusion with polyamide gives it high mechanical properties such as resistance to deformation, rupture and puncture and a wide seal range.

COMPOSITION

Grammage 117,5 (PA-PE) 120

APPLICATIONS

Designed to pack products subjected to mechanical handling and demand such as food, chemical products, cosmetics, pharmaceuticals among others. Suitable for refrigeration or freezing. Depending on the application and the product to be packed, validation tests must be carried out in each case. This material is not guaranteed for thermal processes or hot filling, with temperatures above 80° C.

VALUE TOLERANCE UNITS RULE OR PROCEDURE GENERAL Wide 50 ± 0.5 cm F-P-E-C-002 55 F-P-F-C-002 Long 120 F-P-E-L-004 ± 10% Calibre μm 117.5 Weight ± 10% g/m2 ± 10% g / Unit Weight BARRIER OTR ASTM D3985 23° C 0% < 70 cc/(m2*24hr*atm) (Oxygen transmission) ASTM F1249, 38° C 90% WVTR < 5 -g/(m2*24hr*atm) (Water vapor transmission) 140 °C P-ST-003 Sealing temperature ± 20 Sealing Strength > 2.5 kaf / inch P-ST-003

MICROBIOLOGICAL PARAMETERS

For Alico S.A.S.BIC it is important to guarantee the microbiological quality of the packaging, for this reason the company has a microbiological analysis and control program which randomly verifies the sanitary quality of the packaging, under internally defined indicator parameters in order to guarantee the safety of the product.

Mesophilic Aerobe Count 10 CFU/ 20 cm Mold and Yeast Count <10 CFU/ 20 cm Total Coliform Count <10 CFU/ 20 cm Fecal Coliform Count (E. Coli) <10 CFU/ 20 cm

The packaging supplied by Alico S.A.S. BIC is free of allergens, genetically modified organisms (GMOs) and possible cross-contact, this defined based on hazard analysis and risk assessment.

For more detailed information on national or international regulatory compliance, request the Alico S.A.S. BIC Compliance Statement

PRE-USE RECOMMENDATIONS

It is suggested to carry out industrial tests for the required application and according to the process conditions of each customer. The use of each package depends on the shelf life, rotation, type of filling, preservation system, final presentation.

TECHNICAL CONDITIONS FOR HOT PACKAGING



use PP as a sealant layer. STORAGE CONDITIONS

The material must not be exposed to direct sunlight or near heat sources. It must be isolated from aromatic materials and vapors. It should be protected from rain and moisture. It should not be placed directly on the floor, it should be removed from chemicals and avoid contamination by rodents and dust. It should always be covered with bags and inside boxes contains the contains of the contains the contains and source of the contains and source

preferably.

he commercial warranty that Alico S.A.S BIC grants to this material under the aforementioned storage conditions is 1 year.

COMPLIANCE

The packaging material manufactured by Alico S.A.S. BIC complies with Resolution 683 of 2012 for containers intended to come into contact with food and beverages, Good Manufacturing Practices (GMP), revision of positive lists in EU regulation 10/2011, Resolution 34/43 of 2012 for polymeric materials, Resolution 34 of 2012 for cellulosic materials, it complies with specific migration limits for aromatic amines, N-Nitrosamines and N-Nitrosables, global migration limit 48 mg/dm2 and sum of the content of heavy metals: Mercury, Cadmium, Lead and heavavalent

Chromium <100 ppm.

Conservation | Conservación

Store in a cool, dry place.



Expiration date | Vida útil

The packaged product has a shelf life of twelve (12) months from the date of manufacture. For bulk product, no expiration date is specified, immediate use of the product is recommended.

PACKAGING SPECIFICATIONS

he bags and rolls are packed in LDPE plastic bags and then in cardboard boxes

* Weight tolerance accounts for 95% of production, the remaining 5% has a tolerance of ± 15%. The information contained in this technical sheet is based on measurements that have been generated in our laboratory and on measurements with external entities and the values can be adjusted periodically according to the measurements made in the production of this same structure.

Storage conditions | Condiciones de almacenamiento The commercial warranty that Alico S.A.S BIC grants to this material under the aforementioned storage conditions is 1 year.





INTERPAK

PATENT NUMBER: NC 2022/0015191 NC 2024/0002972













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